

What is claimed is:

1. A tissue paper product comprising one or more plies of a tissue paper; wherein at least one of the plies comprises cellulose and from about 0.005% to about 0.14% by weight based on the weight of cellulose of xylan.
2. A tissue product according to Claim 1 wherein at least one of the plies comprises from about 0.015% to about 0.1% by weight, based on the weight of cellulose of xylan.
3. A tissue product according to Claim 1 wherein at least one of the plies comprises from about 0.02% to about 0.05% by weight, based on the weight of cellulose of xylan.
4. A tissue product according to Claim 1 wherein the source of the xylan is from about 0.1% to about 10% of highly refined pulp refined to have a Canadian Standard Freeness measurement less than about 350 and a Schopper-Riegler slowness value greater than about 35 °SR.
5. A tissue product according to Claim 4 wherein the highly refined pulp has a Canadian Standard Freeness measurement less than about 100 and a Schopper-Riegler slowness value of from about 60°SR to about 80°SR
6. A tissue product according to Claim 5 wherein the pulp is birch pulp.
7. A tissue product according to Claim 1 further comprising from about 0.1 kg/ton to about 2 kg/ton of a cationic charge biasing species.
8. A tissue product according to Claim 6 further comprising from about 0.1 kg/ton to about 2 kg/ton of a cationic charge biasing species.
9. A method for the manufacture of hygienic cellulose paper comprising the steps of:
 - a) producing a furnish comprising cellulose;
 - b) adding from about 0.005% to about 0.14% by weight, based on the weight of cellulose, xylan to the furnish;
 - c) forming the furnish into a paper web
 - d) drying the paper web; and
 - e) creping the dried paper web.

10. A method for the manufacture of hygienic cellulose paper according to Claim 9 wherein the xylan addition step occurs before the paper web forming step.
11. A method for the manufacture of hygienic cellulose paper according to Claim 9 wherein the xylan addition step occurs during the paper web forming step.
12. A method for the manufacture of hygienic cellulose paper according to Claim 9 wherein the xylan is added in the form of a powder having an activity ranging from about 60% to about 80%.
13. A method for the manufacture of hygienic cellulose paper according to Claim 9 wherein the xylan is added in the form of a highly refined sulfate pulp mixture having a Canadian Standard Freeness measurement less than about 350 and a Schopper-Riegler slowness value of from about 35 °SR to about 90°SR.
14. A method for the manufacture of hygienic cellulose paper according to Claim 13 wherein the pulp is birch.
15. A method for the manufacture of hygienic cellulose paper according to Claim 9 wherein the xylan is added in the form of a concentrated liquor.
16. A method for the manufacture of hygienic cellulose paper according to Claim 6 also comprising the step of adding from about 0.1 kg/ton finished paper to about 2 kg/ton of a cationic charge biasing species to the furnish.